

Work Order ID 71837

Wednesday, July 13, 2011 10:20:13 AM

Page 1

Item ID: D3873-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 7/14/2011 Start Qty: 100.00

Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 100.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-07-13

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3873

B

100

0.00

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA806 & DWG D3873,

FOLIO REV: 11/13

DWG REV: 11/13

2-DEBURR AS REQUIRED

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

11/13/14

101
100

101
100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

B.A. 11/08/08

100

0



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: *88*

0.00

11/8/08

105



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

OK 11/08/08



QC

Memo

0.00

Quality Control

11-08-8

101

W/O:		WORK ORDER CHANGES					
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Picklist Print

Page 1

Wednesday, July 13, 2011 10:20:11 AM

Work Order ID: 71837



Parent Item: D3873-1



Parent Item Name: Bushing


Start Date: 7/14/2011

Required Date: 7/28/2011

Start Qty: 100.00

Required Qty: 100.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.625  303 Round Bar 0.625"		Purchased	No			100	f	9.2000	0.06	6.315789		11/8/11	

Location

MAT028

110167

Loc Qty

9.2

9.2

Loc Code

624

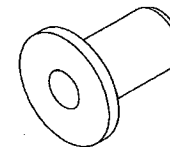
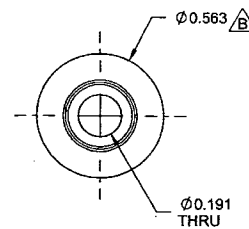
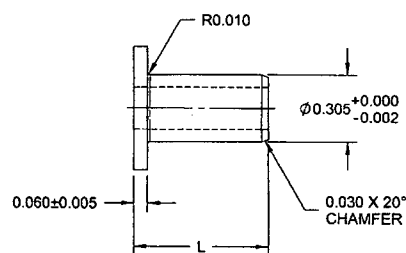
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D3873-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3873-1	0.600	0.01

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

RELEASED
2010-09-15

REV.	DESCRIPTION	BY	DATE
B	0.563 WAS 0.63 (C3-1, TO FIT TRIBAG GIRT)	CP	10.07.22
A	NEW ISSUE	MB	09.01.07
DESIGN	CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D3873 TITLE BUSHING SCALE NTS SHEET 1 OF 1 REV. B DATE 10.07.22	
DRAWN	CP		
CHECKED	CP		
MFG. APPR.	CP		
APPROVED	CP		
DE APPR.	CP		

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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	09.05.20	New Issue	KJ	
B	10.11.05	Dimensions updated per Dwg Rev B	KJ	

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